



The 2nd Generation AIO Slim PLC DVP-SX2

Analog model with highly efficient PID control function

- ▶ 32-bit CPU for high-speed processing
- ▶ Program capacity: 16k steps
- ▶ Data register: 10k words
- ▶ Max. execution speed of basic instructions: 0.35μs
- ▶ Built-in 4 analog inputs / 2 analog outputs
- ▶ Built-in mini USB, RS-232 and RS-485 ports (Master / Slave)
- ▶ Supports standard Modbus ASCII/RTU protocol and PLC Link function
- ▶ PID Auto Tuning function for highly efficient PID control
- ▶ No battery required; RTC function operates for at least one week after power off (hardware version 2.0 and above)
- ▶ Supports DVP-S Series modules (left-side and right-side)

Motion Control Functions

- ▶ 4 points of high-speed pulse output: 100 kHz / 2 points, 10 kHz / 2 points
- ▶ 8 points of high-speed pulse input: 100 kHz / 2 points, 10 kHz / 6 points
- ▶ Supports 2-axis linear and arc interpolation

Built-in Analog I/O			
Analog Input		Analog Output	
Channels	4	Channels	2
Resolution	12-bit	Resolution	12-bit
Spec.	-20 ~ 20 mA or -10 ~ 10 V or 4 ~ 20 mA	Spec.	0 ~ 20 mA or -10 V ~ 10 V or 4 ~ 20 mA

Network Type Advanced Slim PLC DVP-SE

Complete network communication functions for advanced industrial applications

- ▶ 32-bit CPU for high-speed processing
- ▶ Program capacity: 16k steps
- ▶ Data register: 12k words
- ▶ Max. execution speed of basic instructions: 0.64μs
- ▶ Built-in Ethernet
DVP12SE : Modbus & Ethernet/IP (Explicit message)
DVP26SE : Modbus & Ethernet/IP (Adapter mode, explicit message)
- ▶ Built-in mini USB port, RS-485 port*2 and Ethernet port that supports Modbus TCP and EtherNet/IP Slave (adapter)
※ Note: RS-485 will be reduced to 1 port in DVP26SE
- ▶ IP Filter functions as firewall for first line protection against malware and network threats
- ▶ Supports DVP-S Series modules (left-side and right-side)
※ Note: DVP26SE only supports right-side modules
- ▶ No battery required; RTC function operates for 15 days after power off

Motion Control Functions

- ▶ 4 points of high-speed pulse output: 100 kHz / 2 points, 10 kHz / 2 points
- ▶ 8 points of high-speed pulse input: 100 kHz / 2 points, 10 kHz / 6 points, 1 set of A / B phase 50 kHz
- ▶ Supports 2-axis linear and arc interpolation

Built-in High-Speed Counters					
1-phase 1 input		1-phase 2 inputs		2-phase 2 inputs	
Counters	Bandwidth	Counters	Bandwidth	Counters	Bandwidth
2/6	100 kHz / 10 kHz	2	100 kHz	1/3	50 kHz / 5 kHz

Multi-Axis Motion Controller

DVP-MC

The DVP15MC/DVP50MC Series is a multi-axis motion controller designed for the CANopen / EtherCAT network architecture. It supports CANopen/EtherCAT with built-in motion control instructions (BufferMode and Jerk) for flexible configuration and fast project development. DVP15MC/DVP50MC controls up to 32 real axes via Motion port. It also supports single axis motion control instructions such as speed, position, torque, homing, position setup and multi-axis motion control instructions such as electronic gear, electronic cam (E-Cam), rotatory cut and G-code.

DVP15MC/DVP50MC features multiple built-in communication interfaces, and can be easily connected to other equipment without additional communication modules. It also provides high-speed and reliable motion control via CANopen/EtherCAT for printing, packaging, wire cutting, robots and other automation control industries.

Motion Control

- Up to 32 real axes control (virtual axis no.: 1~32, can't be repetitive with real axis no.)
- Built-in motion control instructions and easy to use
- Supports encoder axis and virtual axis
- Single axis motion control instructions: speed, torque, homing, and position setup
- Application instructions: electronic gear, E-Cam, and rotary cut
- G-code: 8 axes linear / arc / helical interpolation
- Coordinates motion control instructions

Performance

- 1 GHZ high-speed floating point operation
- High-precision computing: supports LREAL (Double-precision floating-point format)
- Synchronization time:
 - DVP15MC: 4 axes in 2ms, 8 axes in 4ms
 - DVP50MC: 32 axes in 1ms
- Program capacity: 20 MB
- Data capacity: 20 MB

External Interfaces

- 1 CANopen port as host or slave station
- 1 Motion port (DVP15MC: CANopen, DVP50MC: EtherCAT)
- 16 high-speed inputs / 8 high-speed outputs
- 2 incremental encoder interfaces
- 1 SSI absolute encoder interface
- Ethernet port: DVP15MC x2, DVP50MC x1
- 1 SD card slot
- 1 RS-232 port and 1 RS-485 port
- Extension:
 - Left-side: supports up to 8 DVP-S Series modules (AIO Slave)
 - Right-side: compatible with DVP-S Series modules (240 DI, 240 DO and 8 special modules)

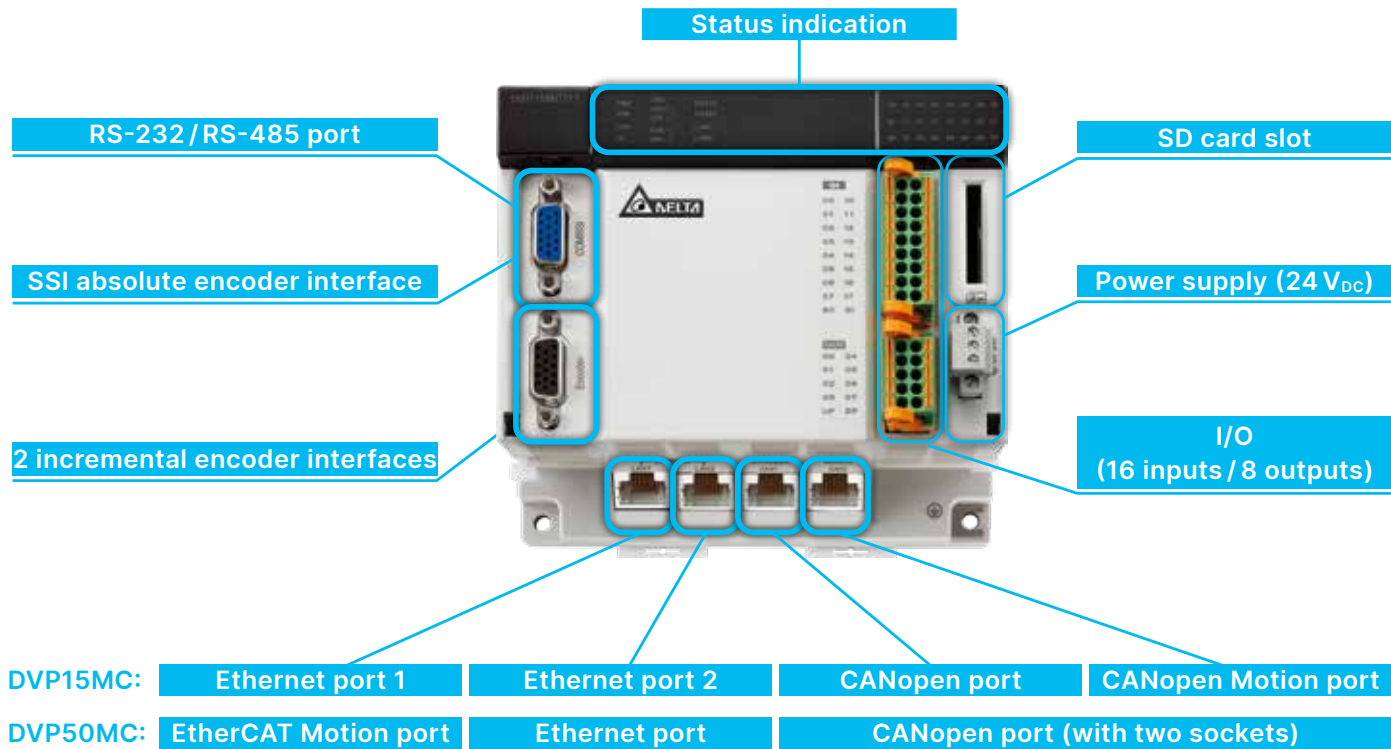
Motion Network and Wiring

- DVP15MC
 - Motion network: CANopen
 - Communication speed: Max. 1Mbps
 - Distance: Max. 100m (at 500 kbps)
- DVP50MC
 - Motion network: EtherCAT
 - Communication speed: Max. 100Mbps
 - Distance: Max. 50m (Node-to-node)
- Simple wiring, plug-and-play



DVP15MC / DVP50MC Interface

Multiple built-in communication interfaces allow easy connection to other equipment without additional communication modules.

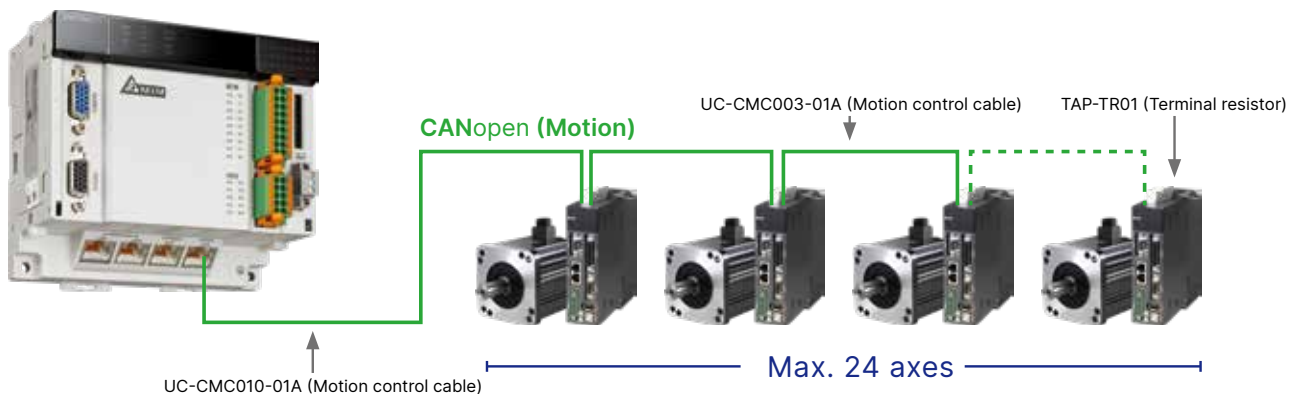


Simple Wiring, Plug-and-Play Motion Control Network

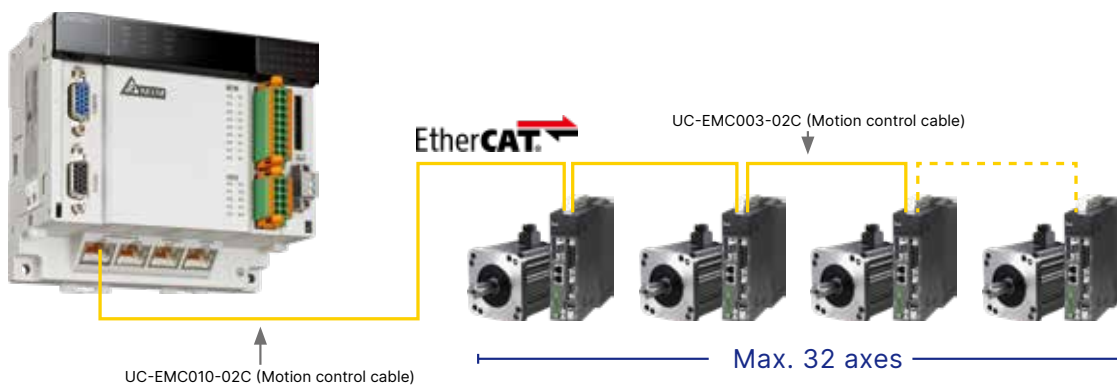
The DVP15MC / DVP50MC features stable CANopen / EtherCAT communication, simple wiring, plug-and-play functions, and communicates with servo drives (axes) via CANopen/EtherCAT network. Delta provides communication cable, terminal resistor and distribution box.

*Please refer to "Accessories" for detailed information

DVP15MC:



DVP50MC:



Compatible with Servo Drives via Motion Port

- Delta's AC Motor Drives ASDA-A2-XXXX*-M / ASDA-A2-XXXX*-MN models support CANopen communication, and they are the only models that can be connected to a DVP10MC11T for motion control networks.
- Delta's AC Motor Drives ASDA-A3-XXXX*-M / ASDA-A2-XXXX*-M / ASDA-B3-XXXX*-M models support CANopen communication, and they are the only models that can be connected to a DVP15MC CANopen (Motion) port for motion control networks.
- Delta's AC Motor Drives ASDA-A3-XXXX*-E / ASDA-A2-XXXX*-E / ASDA-B3-XXXX*-E models support EtherCAT communication, and they are the only models that can be connected to a DVP50MC EtherCAT (Motion) port for motion control networks.

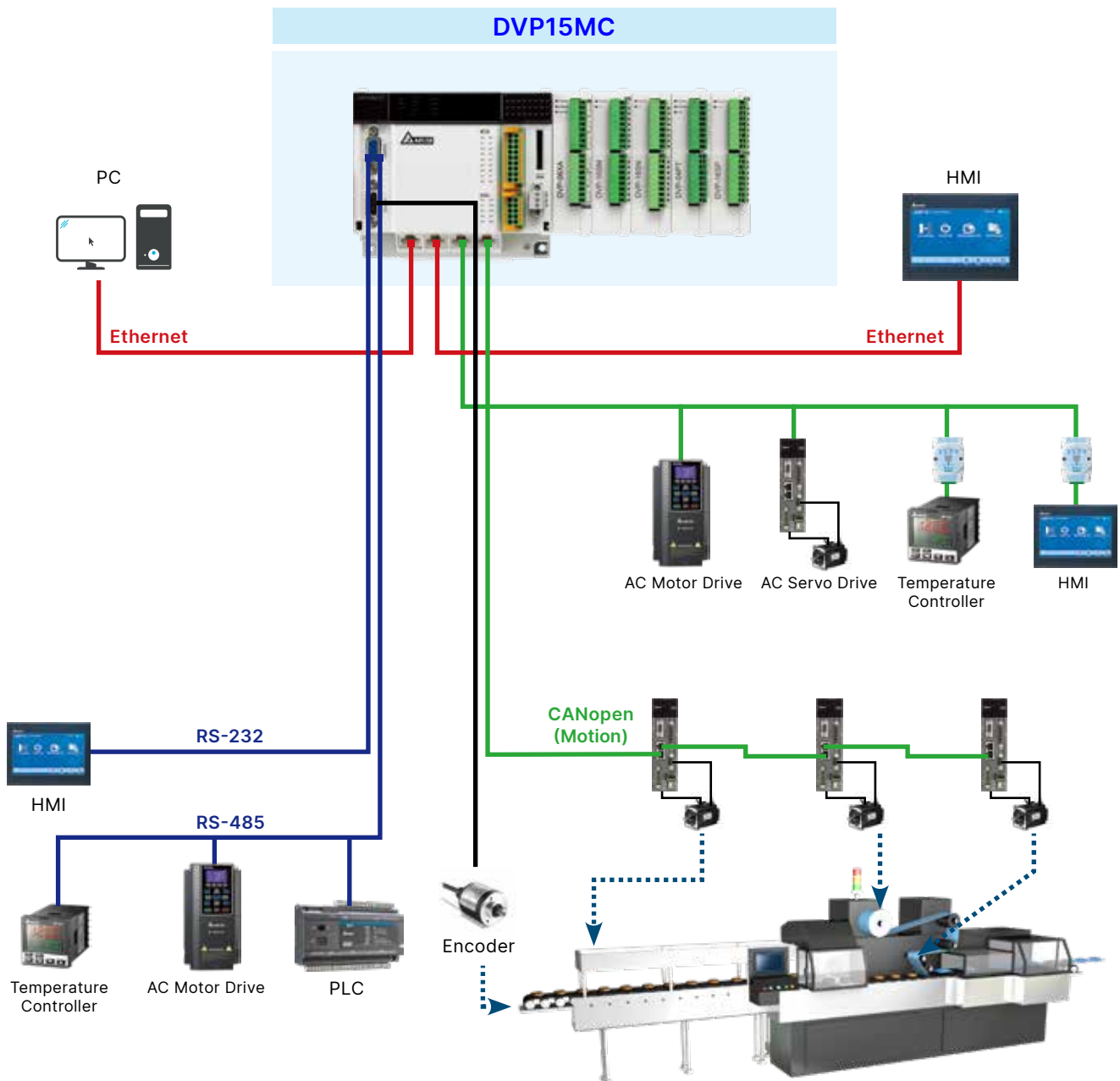
The standard CANopen port of DVP15MC / DVP50MC can be connected to all equipment that supports CANopen networks. The ASDA-A3 / A2 / B3 Series models provide high positioning accuracy and low-speed operation stability.

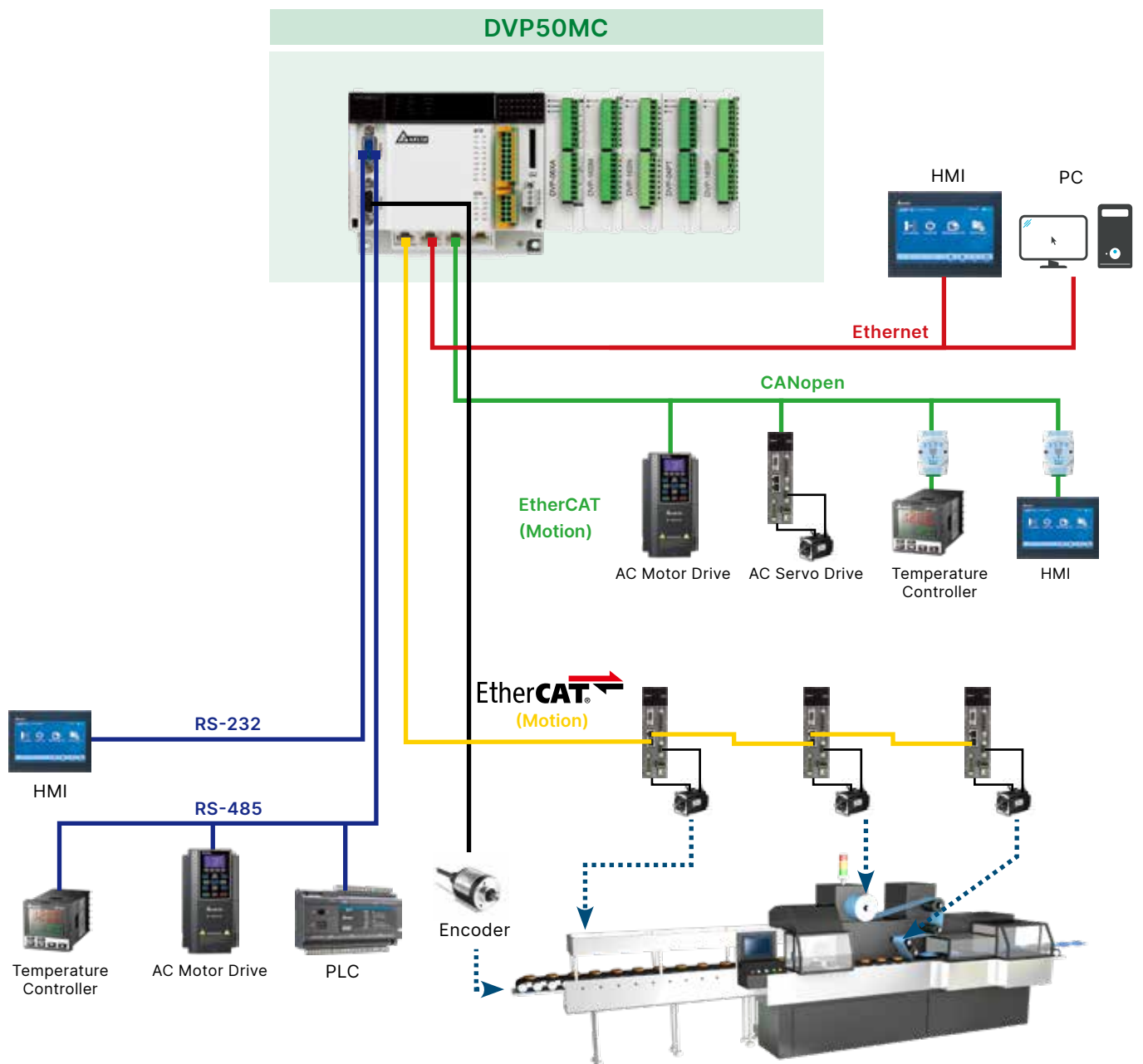
* XXXX represents output power and input voltage



System Structure

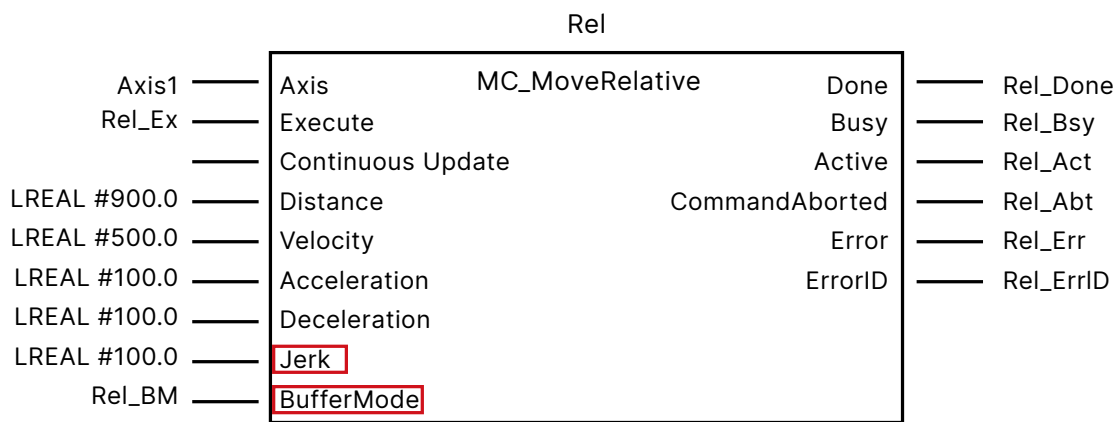
DVP15MC/DVP50MC provides multiple industrial networks. As in the structure shown below, DVP15MC/DVP50MC can be connected to a variety of industrial automation equipment via Ethernet (upper layer), EtherCAT, CANopen, DeviceNet and RS-485 (lower layer, support Modbus).





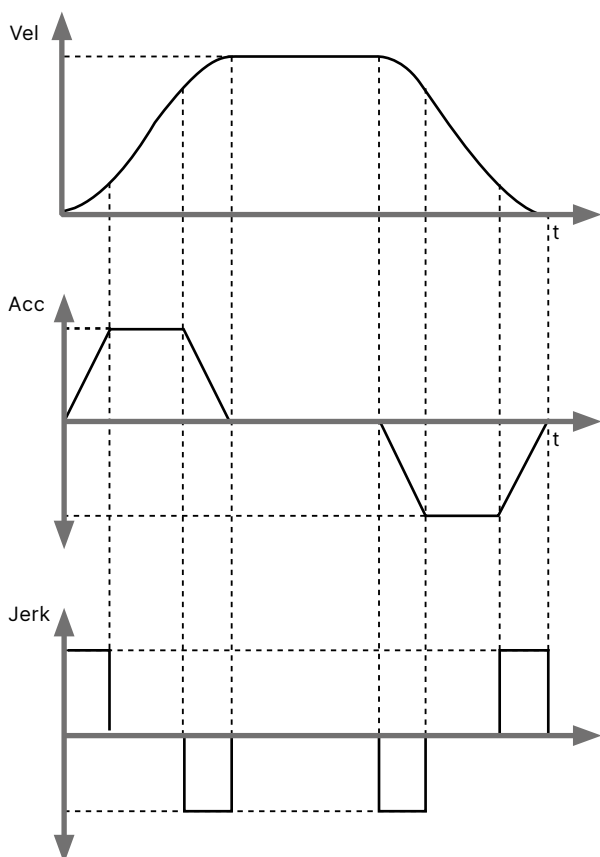
Motion Control

Supports BufferMode and Jerk motion instructions:



Supports Jerk motion instruction:

Modifies the Jerk value to make the velocity curve smoother



Supports BufferMode motion instruction:

Enables smooth transition between 2 instructions

